

EXHIBIT 1

**Parties Holding Duplicate Claims for Same Debtor
(all parties listed alphabetically, and individuals by last name)**

**Please refer to Page 7 of the First Omnibus Objection for the stated grounds in
support of the objection.**

Name/Address of Claimant	Claim to be Expunged				Remaining Claims			
	Claim Number	Debtor	Claim Amount	Claim Type	Cross Claim Number	Debtor	Claim Amount	Claim Type
AIR LIQUIDE INDUSTRIAL U.S. LP ATTN LEGAL DEPARTMENT 2700 POST OAK BOULEVARD, SUITE 1800 HOUSTON, TX 77056	131	Shapes/Arch Holdings LLC	14,437.98 52,483.08 66,921.06	P U T	121	Shapes/Arch Holdings LLC	14,437.98 52,483.08 66,921.06	P U T
ALCAN ALUMINUM CORP. BRIAN BULL, CREDIT MANAGER ALCAN, INC. 1188 SHERBROOKE STREET WEST MONTREAL, QC H3A 362 CANADA	680	Shapes LLC	6,581,586.45	U	460	Shapes LLC	6,581,586.45	U
ALCOA INC. PAUL KOPATICH 201 ISABELLA STREET PITTSBURGH, PA 15212	673	Delair LLC	336,156.47	U	518	Delair LLC	336,156.47	U
ALCOA INC. PAUL KOPATICH 201 ISABELLA STREET PITTSBURGH, PA 15212	694	Delair LLC	336,156.47	U	518	Delair LLC	336,156.47	U
AMERICAN IRON & METAL COMPANY (USA), INC C/O EULER HERMES ACI 800 RED BROOK BOULEVARD OWINGS MILLS, MD 21117	406	Shapes LLC	181,087.20	U	347	Shapes LLC	181,087.20	U
ATLANTIC DISPOSAL SERVICES, INC. N/K/A ACR, INC. C/O SANDFORD F. SCHMIDT, ESQUIRE 29 UNION STREET MEDFORD, NJ 08055	712	Shapes/Arch Holdings LLC	77,871,002.43	U	665	Shapes/Arch Holdings LLC	77,871,002.43	U
BATTEL, STEVEN C/O CHERYL L COOPER, ESQ. HOLSTON MACDONALD UZDAVINIS 66 EUCLID STREET / PO BOX 358 WOODBURY, NJ 08096	414	Shapes/Arch Holdings LLC	250,000.00	U	272	Shapes/Arch Holdings LLC	250,000.00	U
BATTEL, STEVEN C/O CHERYL L COOPER, ESQ. HOLSTON MACDONALD UZDAVINIS 66 EUCLID STREET / PO BOX 358 WOODBURY, NJ 08096	362	Shapes/Arch Holdings LLC	250,000.00	U	272	Shapes/Arch Holdings LLC	250,000.00	U
BIL-RAY ALUMINUM SIDING CORP. T/A THE BIL-RAY GROUP 40 ELMONT ROAD ELMONT, NY 11003-1603	420	Accu-Weld LLC	900,000.00	U	216	Accu-Weld LLC	900,000.00	U

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BIL-RAY ALUMINUM SIDING CORP OF QNS INC ATTN MARK F HEINZE OFECK & HEINZE LLP 85 MAIN ST, STE 204 HACKENSACK, NJ 07601	282	Accu-Weld LLC	900,000.00	U	216	Accu-Weld LLC	900,000.00	U
COILPLUS-PENNSYLVANIA, INC. ATTN HUGH GRANEY, CONTROLLER 5135 BLEIGH AVENUE PHILADELPHIA, PA 19136	273	Delair LLC	252,882.84	U	252	Delair LLC	252,882.84	U
COILPLUS-PENNSYLVANIA, INC. ATTN HUGH GRANEY, CONTROLLER 5135 BLEIGH AVENUE PHILADELPHIA, PA 19136	334	Delair LLC	252,882.84	U	252	Delair LLC	252,882.84	U
COILPUS-PENNSYLVANIA, INC. ATTN HUGH GRANEY, CONTROLLER 5135 BLEIGH AVENUE PHILADELPHIA, PA 19136	310	Delair LLC	252,882.84	U	252	Delair LLC	252,882.84	U
COILPLUS-PENNSYLVANIA, INC. ATTN HUGH GRANEY, CONTROLLER 5135 BLEIGH AVENUE PHILADELPHIA, PA 19136	312	Delair LLC	252,822.84	U	252	Delair LLC	252,822.84	U
DE LAGE LANDEN FINANCIAL SERVICES, INC. 1111 OLD EAGLE SCHOOL ROAD ATTN: LARRY LEVIN WAYNE, PA 19087	674	Shapes/Arch Holdings LLC	276,880.26	U	489	Shapes/Arch Holdings LLC	276,880.26	U
DE LAGE LANDEN FINANCIAL SERVICES, INC. 1111 OLD EAGLE SCHOOL ROAD ATTN: LARRY LEVIN WAYNE, PA 19087	675	Shapes/Arch Holdings LLC	440,283.06	U	490	Shapes/Arch Holdings LLC	440,283.06	U
ESTES-EXPRESS LINES ATTN CREDIT DEPARTMENT 3901 WEST BROAD STREET RICHMOND, VA 23230-3962	341	Shapes/Arch Holdings LLC	55,978.10	U	207	Shapes/Arch Holdings LLC	55,978.10	U
EXCO EXTRUSION DIES 56617 NORTH BAY DRIVE ATTN: JANET SLEDMERE, CONTROLLER CHESTERFIELD, MI 48051	409	Shapes/Arch Holdings LLC	335,030.58	U	394	Shapes/Arch Holdings LLC	335,030.58	U

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GAINSBOROUGH HARDWARE IND LTD 190 WHITEHORSE ROAD BLACKBURN VICTORIA, 3130 AUSTRALIA	374	Ultra LLC	117,695.17	U	300	Ultra LLC	117,695.17	U
GEE BRIDGE INTERNATIONAL INC 5TH FLOOR, NO. 44, LANE 80, NAN-KANG ROAD, SEC. 3, TAIPEI, TAIWAN	247	Shapes/Arch Holdings LLC	102,127.55	U	205	Shapes/Arch Holdings LLC	102,127.55	U
INTERNATIONAL BUSINESS SYSTEMS 90 BLUE RAVINE ROAD FOLSOM, CA 95630	290	Ultra LLC	59,820.10	U	186	Ultra LLC	59,820.10	U
INTERNATIONAL FIDELITY INSURANCE CO. C/O INT'L BOND & MARINE BRKGE, LTD. 2 HUDSON PLACE, 4TH FLOOR HOBOKEN, NJ 07030	604	Shapes/Arch Holdings LLC	200,000.00	P	461	Shapes/Arch Holdings LLC	200,000.00	P
JOHN A. STEER CO. ATTN: ALFRED J. DUTCH, TREASURER 28 SO. 2ND STREET PHILADELPHIA, PA 19106	672	Ultra LLC	243,545.66	U	519	Ultra LLC	243,545.66	U
KERINS, JOSEPH F. 10 OAK LEAF DRIVE NEW EGYPT, NJ 08533	524	Shapes/Arch Holdings LLC	50,000.00	P	481	Shapes/Arch Holdings LLC	50,000.00	P
LUMBERMEN ASSOCIATES, INC. C/O EULER HERMES ACI 800 RED BROOK BOULEVARD OWINGS MILLS, MD 21117	405	Shapes LLC	68,588.41	U	66	Shapes LLC	68,588.41	U
LUMBERMEN ASSOCIATES, INC. EULER HERMES ACI 800 RED BROOK BOULEVARD ATTN: LINDA MAY, CLAIMS SVC REP OWINGS MILLS, MD 21117	182	Shapes LLC	68,588.41	U	66	Shapes LLC	68,588.41	U
M. J. METAL, INC. 201 HANCOCK AVENUE BRIDGEPORT, CT 06605	219	Shapes/Arch Holdings LLC	66,745.02	U	174	Shapes/Arch Holdings LLC	66,745.02	U
MARUBENI AMERICA CORP. ATTN THOMAS E. CARLSON 375 LEXINGTON AVE. NEW YORK, NY 10017	431	Shapes/Arch Holdings LLC	1,871,574.41	U	392	Shapes/Arch Holdings LLC	1,871,574.41	U

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MARUBENI AMERICA CORP. ATTN THOMAS E. CARLSON 375 LEXINGTON AVE. NEW YORK, NY 10017	432	Shapes/Arch Holdings LLC	1,871,574.41	U	392	Shapes/Arch Holdings LLC	1,871,574.41	U
MELTON TRUCK LINES, INC. ATTN: LISA M. FOGLEMAN 808 N 161ST E. AVE. TULSA, OK 74116	421	Shapes/Arch Holdings LLC	139,960.66	U	395	Shapes/Arch Holdings LLC	139,960.66	U
METAL MANAGEMENT CONNECTICUT, INC C/O SAME DELLA FERA, JR., ESQ. TRENK DIPASQUALE WEBSTER DELLA FERA ETAL 347 MT PLEASANT AVE, STE 300 WEST ORANGE, NJ 07052	275	Shapes/Arch Holdings LLC	85,048.44	U	239	Shapes/Arch Holdings LLC	85,048.44	U
NATIONAL CITY COMMERCIAL CAPITAL CO.,LLC ATTN: LISA M. MOORE 995 DALTON AVE. CINCINNATI, OH 45203	662	Accu-Weld LLC	129,356.51	U	651	Accu-Weld LLC	129,356.51	U
PACIFIC USA CORP. 375 SYLVAN AVENUE ENGLEWOOD CLIFFS, NJ 07632	380	Ultra LLC	111,041.24	U	337	Ultra LLC	111,041.24	U
PENNSAUKEN TOWNSHIP EMMANUEL J. ARGENTIERI, ESQUIRE PARKER MCCAY, P.A. - THREE GREENTREE CTR 7001 LINCOLN DRIVE WEST - P.O. BOX 974 MARLTON, NJ 08053-0974	597	Shapes/Arch Holdings LLC	837,905.30	S	541	Shapes/Arch Holdings LLC	837,905.30	S
PPG INDUSTRIES, INC. JOHN J. WINTER, ESQUIRE THE CHARTWELL LAW OFFICES, LLP 2621 VAN BUREN DRIVE NORRISTOWN, PA 19403	615	Accu-Weld LLC	244,407.62	T	539	Accu-Weld LLC	244,407.62	T
PPG INDUSTRIES, INC. JOHN J. WINTER, ESQUIRE THE CHARTWELL LAW OFFICES, LLP 2621 VAN BUREN DRIVE NORRISTOWN, PA 19403	613	Shapes LLC	161,740.96	T	538	Shapes LLC	161,740.96	T
			63,401.40	P			63,401.40	P
			181,006.22	U			181,006.22	U

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PUBLIC SERVICE ELECTRIC AND GAS COMPANY PSE&G ATTN NANCY OLIVERAS PO BOX 490 CRANFORD, NJ 07016	266	Shapes/Arch Holdings LLC	1,548,751.18	U	1	Shapes/Arch Holdings LLC	1,548,751.18	U
PUBLIC SERVICE ELECTRIC AND GAS COMPANY PSE&G ATTN NANCY OLIVERAS PO BOX 490 CRANFORD, NJ 07016	373	Shapes/Arch Holdings LLC	1,548,751.18	U	1	Shapes/Arch Holdings LLC	1,548,751.18	U
T.M.C. TRANSPORTATION P.O. BOX 1774 DES MOINES, IA 50306	605	Shapes LLC	52,881.02	U	545	Shapes LLC	52,881.02	U
U.S. CUSTOMS AND BORDER PROTECTION ATTN: REVENUE DIVISION, BANKRUPTCY TEAM 6650 TELECOM DRIVE, SUITE 100 INDIANAPOLIS, IN 46278	437	Ultra LLC	374,887.60	T	399	Ultra LLC	374,887.60	T
UNITED PARCEL SERVICE ATTN WENDY FINNEGAN, AGENT C/O RMS BANKRUPTCY RECOVERY SERVICES PO BOX 4396 TIMONIUM, MD 21094	316	Ultra LLC	153,251.59	U	309	Ultra LLC	153,251.59	U
WEKERLE, JOSEPH 116 SMITH LANE RUNNEMEDE, NJ 08078	314	Shapes/Arch Holdings LLC	-		285	Shapes/Arch Holdings LLC	-	-
WEKERLE, JOSEPH 116 SMITH LANE RUNNEMEDE, NJ 08078	325	Shapes/Arch Holdings LLC	-		285	Shapes/Arch Holdings LLC	-	-
WINDOW DEPOT USA ATTN JIM VENABLE, PRESIDENT 10800 FINANCIAL CENTER PARKWAY #280 LITTLE ROCK, AR 72211	279	Accu-Weld LLC	55,838.83	U	212	Accu-Weld LLC	55,838.83	U

S - Secured
A - Administrative
P - Priority
U - Unsecured
T - Total Claimed